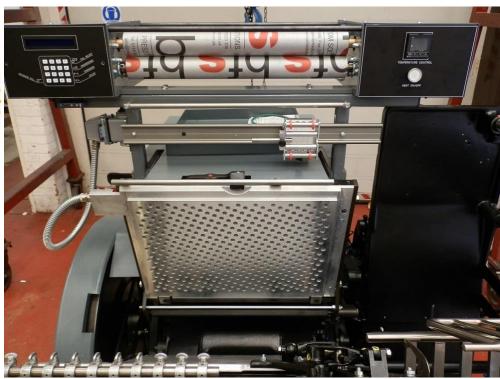


# Heidelberg 13" x 18"

## **GT/GTP Platen Foil Blocking Conversion**





The **Foil Expert** is simply the most innovative and simple hot foil conversions to use and fit, integrating neatly into the original press design; installation requires no drilling or screw fixings. We have designed the kit for quick and easy installation, without compromising style and quality

Our Ref: 2008

Key Features: 1-Year part warranty

1 new foil pull unit – (hologram registration optional extra) 1 zone low profile honeycomb heater plate (lightweight 6 kg)

Foil tension mounting system (up to 6 foil rolls)

Price: On Request



Contact us today for more details

Tel: +44(0)1449 553400 Email: info@sfservices.com



## Heidelberg 13" x 18" Platen Foil Blocking Conversion - FOIL EXPERT

#### Foil Expert

#### Features:

- Quick and easy to install (self-installation)
- Substantially constructed and mounted on the top of the press
- Up to two full width rewind rollers (optional extra)
- Each foil unit features a microprocessor control
- Complex foil advance program to cope with demanding foil layouts
- Hologram registration available (optional extra)
- "Step-ins" even when running registered holograms



#### **Foil Tension System**

#### Features:

- Comprises of spring loaded bar
- Incorporates up to 6 foil rolls
- Foil diameter 60mm (122m rolls) \* See appendix 1
- Controls foil tension from a full roll to the empty core
- Two guide bars supplied to ensure the foil does not touch the die
- Foil bar 1" or 25.4mm core size
- Number of pulls per length up to 99



#### **Heated bed**

#### Features:

- Low profile toggle honeycomb heater plate
- Single zone temperature controlled
- Heat sensor is close to the surface of the bed so it accurately measure the temperature of the die
- Set for 6.35mm dies (can be modified for 7.0mm)
- Light weight 6.5kg



#### **Electrical system**

#### Features:

- Single phase 16 Amp, 3 pin plug
- Stepper motor foil pull control pull resolution- 0.1mm
- Acceleration and deceleration for the stepper motor
- Inch foil advance
- Push button keypad (LCD)
- 110v / 220 240v
- Temperature control system





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## Heidelberg 13" x 18" Platen Foil Blocking Conversion – FOIL EXPERT

#### Maintenance history and documentation

The machine includes:

- Machine documentation
  - Operators manual
  - Parts Manual
  - · Electrical wiring diagram



The conversion dimensions are:

Height 290mm x width 900mm x depth 300mm - Weight 10kg The electrical supply is: single phase 220/240v - 50/60Hz

SF Services can install and commission the conversion anywhere in the world using our own skilled engineers. Please ask for a price.

#### Warrantv

This machine is offered with 1-Year parts warranty, subject to our terms and conditions, which are available on request.

#### **Disclaimer**

These details have been prepared in good faith but do not form part of any contract. It is for the purchaser to inspect the machine and satisfy themselves as to the suitability and condition of the machine prior to entering into any contract.









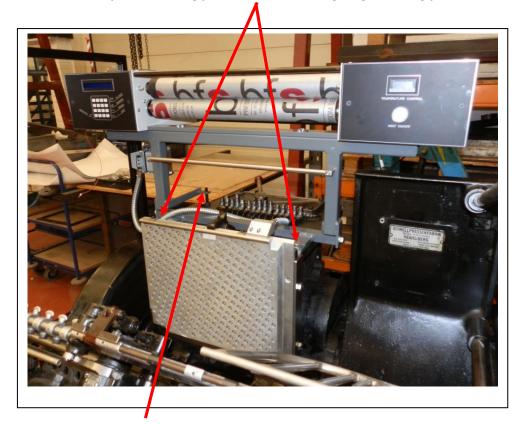




## Heidelberg GT/GTP 13x18 Basic installation instructions.

## 9 simple steps to install a Foil Expert

- 1. Install Foil Expert mounting frame
- 2. Place Foil Expert on mounting bracket secure both sides
- 3. Square / level Foil Expert using rear adjusting screws.
- 4. Tighten Foil Expert side bolts.
- 5. Place heater plate in position using original points
- 6. Secure heater plate side strips using original bolt holes
- 7. Plug heater plate supply lead plug into Foil Expert socket
- 8. Plug in foil expert to standard 240/220 volt socket
- 9. Switch on Unit Very simple to install
- 10. Certain top guards will require slightly modifying to secure back on top.
- 11. Fit Pull-through sensor to provide a signal to Foil Expert each machine revolution.
- 12. Full instructions will accompany the Foil Expert.
  - a. Installation manual
  - b. Electrical wiring manual
  - c. Operations manual
  - 1. Foil Expert mounting points (2 x Heidelberg Original fixing points)

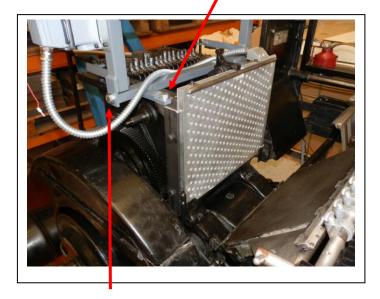


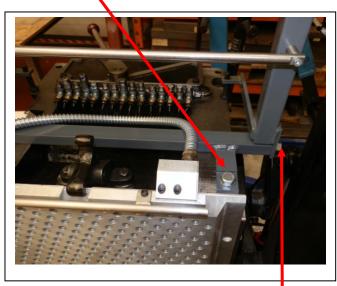
FOIL EXPERT Level adjusting screws



Left side mounting frame securing point

Right side mounting frame securing point





Foil Expert Left side mounting bracket securing point

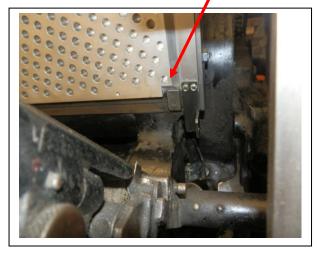
Foil Expert Right side mounting bracket securing point

### **HEATER PLATE MOUNTING USES ALL ORIGINAL LOCATION POINTS**

Heater plate left bottom securing point



Heater plate right bottom securing point



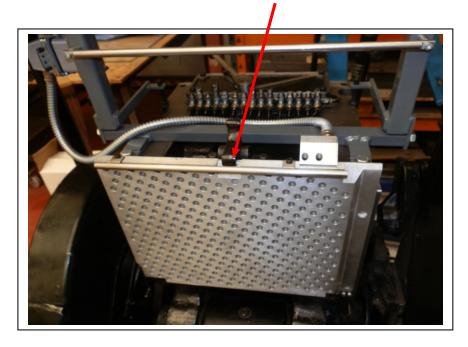
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### **HEATER PLATE MOUNTING USES ALL ORIGINAL LOCATION POINTS**

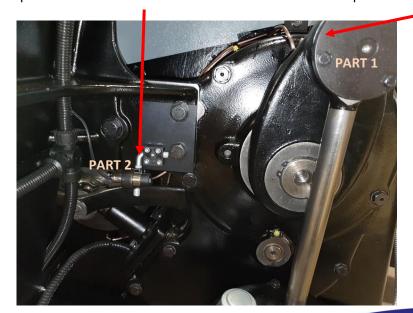
Top location clamp



Fit Sensor at pump location using original Heidelberg drillings.

\*Bracket with sensor fitted is secured in position using the pump drive housing.

\*When the pump rotates part 1. Passes the sensor Part 2 and activates the Foil Expert each time. PUMP ARM









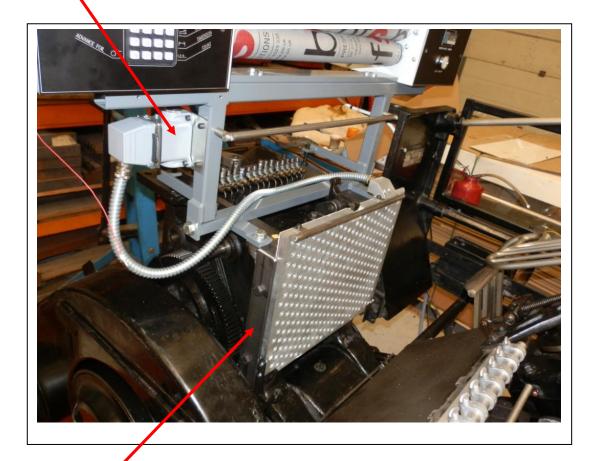




#### Other features:

Heater plate plug & socket to allow removal of Heater plate to =

Set up dies or insert Cutting Chase for cutting & Creasing



Heater plate side locating plates (Using original Heidelberg fixing holes)

