



SF SERVICES

www.sfservices.com

Tel: 0044 (0) 1449 553 400 Email: info@sfservices.com
Unit 8, 4 Berwick Road, Ipswich, IP3 9RY, England

Bobst SP 76 BM Foilmaster – 560mm x 760mm Hot Foil, Embossing + Cutting & Creasing Machine



Our Ref: **2462**

Key Features: **Year: 2003**

All repairs completed / Repainted 2024
Max sheet Size - 560mm x 760mm
High speed, up to 7,000 sheets per hour
Bobst C.U.B.E Foilmaster operating system
Can be viewed in operation

Price: **POA**

Unit 8, 4 Berwick Road, Ipswich, Suffolk, IP3 9RY England

Contact us today for more details

Tel: +44 (0)1449 553400 Email: info@sfservices.com





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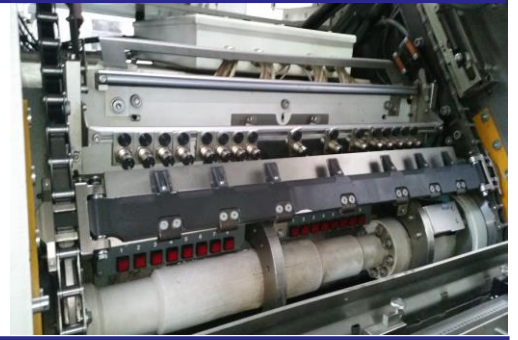
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Bobst SP 76 BM Foilmaster 560x760 Hot Foil Stamping, Cutting & Creasing + Embossing

Machine

- Bobst operating system C.U.B.E. (Control Unit Bobst Electronic).
- Quick lock centre line
- Sheet slow-down device ensuring a smooth arrival against the front lays
- Double sheet control
- Main motor with frequency converter control
- Autotransformer



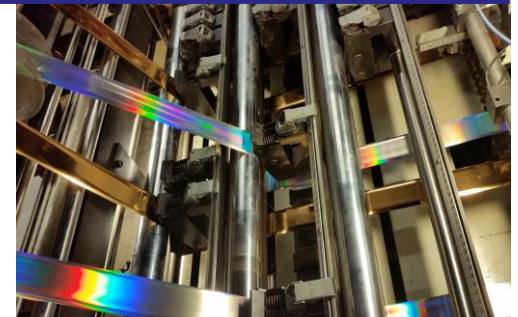
Platen

- Upper heated head with 12 independent heating zones
- Honeycomb chase x 1
- Cutting chase x 1
- Equipment centring and locking
- Locking of the chase against the upper beam
- Gripper bar chain slip clutch



Foiling

- 3 foil unwinders
- 2 foil advance shafts
- Lateral brush foil removal system
- Blower for stabilising the sheet before stamping
- Blower for releasing the foil after stamping
- Lateral guiding device for foil



Machine Feeder / Delivery

- Pile sheet delivery tray
- Delivery non-stop conveyer
- Delivery adjustable rear and side joggers with centre line marks
- Brush/tablet hold down device
- Feeder head adjustable side blowers
- Feeder – Manual lateral correction of pile during production
- Sheet hold down device (guiding the sheets to the front lays)



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General

Machine Working Hours	
Dimensions (Approx.)	2,300mm (H) x 2,700mm (W) x 4,900mm (L)
Weight	12 Ton (Approx.)
Air Supply	80 m³/h (tank capacity of 500l)
Machine Power Supply	3 Phase neutral and earth connections 380 / 415 / 440 V 50 / 60 Hz, 63Amps, 45 kVA

Processed Materials

Paper	80 – 90 g/m²
Corrugated Board	1.8mm (max.)
Carton Board	600 g/m² (max.)

Capability

Min. Sheet Size	260mm x 300mm
Max. Sheet Size	560mm x 760mm
Max. Stamping & Embossing Size	541mm x 750mm
Max. Die Cutting Size	546mm x 760mm
Stamping Force	1.6MN (max.)
Speed	7,000 sheets/per hour

Heatable Beam

Temperature Range	50 – 160°C
Zones Individually Controlled	12

Foil Equipment

Web Width	25 – 750mm
Reel Diameter Max	250mm
Web Advance Shafts	3
Programmable advance, up to	560mm

Pile Height

Feeder	980mm (max.)
Feeder, with Non-Stop	780mm (max.)
Delivery	850mm (max.)
Delivery, with Non-Stop	780mm (max.)
Pallet Dimensions	600mm x 800mm

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Maintenance history and documentation

- On-site maintenance support team.

The machine includes:

Machine documentation

- Operators manual;
- Parts Manual; and
- Electrical wiring diagram.



Installation and commissioning

The machine dimensions are:

Weight 12T, length 4,900mm x width 2,300mm x height 2,300mm

The electrical supply requirement is: 3 Phase 50Hz 380 – 415V 45Kw

Air supply: 80 m³/h (tank capacity 500L)

SF Services can install and commission the machine anywhere in the world using our own skilled engineers. Please ask for a price.



Warranty

This machine is offered with 1 month parts warranty.



Legal

These details have been prepared in good faith but do not form part of any contract. It is for the purchaser to inspect the machine and satisfy themselves as to the suitability and condition of the machine prior to signing a contract.

The sale of the machine is subject to SF Services standard terms and conditions available on www.sfservices.com/images/Conditions.pdf



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