



**SF SERVICES**  
[www.sfservices.com](http://www.sfservices.com)

Tel: 0044 (0) 1449 553 400 Email: [info@sfservices.com](mailto:info@sfservices.com)  
Unit 8, 4 Berwick Road, Ipswich, IP3 9RY, England

## **Bobst SP 76 BM Foilmaster – 560mm x 760mm Hot Foil, Embossing + Cutting & Creasing Machine**



**2003 – Overhauled**

Our Ref: **2462**

Key Features: **Year: 2003**  
Fully Refurbished 2024  
Max sheet Size - 560mm x 760mm  
High speed, up to 7,000 sheets per hour  
Bobst C.U.B.E Foilmaster operating system  
Can be viewed in operation

Price: **POA**

Unit 8, 4 Berwick Road, Ipswich, Suffolk, IP3 9RY England

Contact us today for more details

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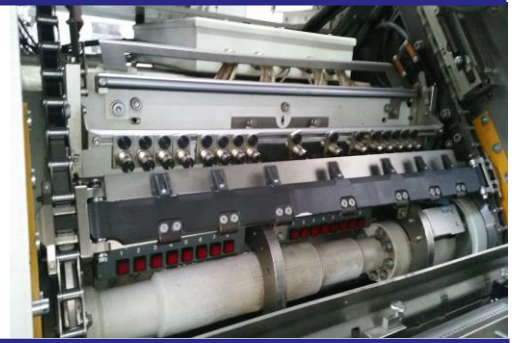
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## Bobst SP 76 BM Foilmaster 560x760 Hot Foil Stamping, Cutting & Creasing + Embossing

### Machine

- Bobst operating system C.U.B.E. (Control Unit Bobst Electronic).
- Quick lock centre line
- Sheet slow-down device ensuring a smooth arrival against the front lays
- Double sheet control
- Main motor with frequency converter control
- Autotransformer



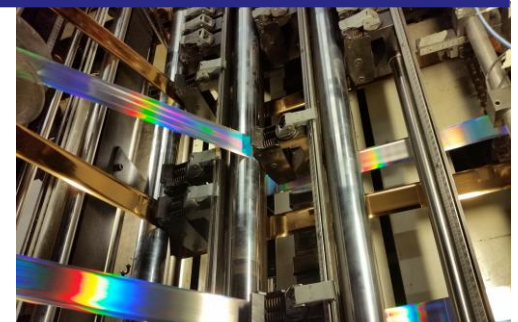
### Platen

- Upper heated head with 12 independent heating zones
- Honeycomb chase x 1
- Cutting chase x 1
- Equipment centring and locking
- Locking of the chase against the upper beam
- Gripper bar chain slip clutch



### Foiling

- 3 foil unwinders
- 2 foil advance shafts
- Lateral brush foil removal system
- Blower for stabilising the sheet before stamping
- Blower for releasing the foil after stamping
- Lateral guiding device for foil



### Machine Feeder / Delivery

- Pile sheet delivery tray
- Delivery non-stop conveyer
- Delivery adjustable rear and side joggers with centre line marks
- Brush/tablet hold down device
- Feeder head adjustable side blowers
- Feeder – Manual lateral correction of pile during production
- Sheet hold down device (guiding the sheets to the front lays)



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## Bobst SP 76 BM Foilmaster 560x760 Hot Foil Stamping, Cutting & Creasing + Embossing

### General

Machine Working Hours	
Dimensions (Approx.)	<b>2,300mm (H) x 2,700mm (W) x 4,900mm (L)</b>
Weight	<b>12 Ton (Approx.)</b>
Air Supply	<b>80 m<sup>3</sup>/h (tank capacity of 500l)</b>
Machine Power Supply	<b>3 Phase neutral and earth connections 380 / 415 / 440 V 50 / 60 Hz, 63Amps, 45 kVA</b>

### Processed Materials

Paper	<b>80 – 90 g/m<sup>2</sup></b>
Corrugated Board	<b>1.8mm (max.)</b>
Carton Board	<b>600 g/m<sup>2</sup> (max.)</b>

### Capability

Min. Sheet Size	<b>260mm x 300mm</b>
Max. Sheet Size	<b>560mm x 760mm</b>
Max. Stamping & Embossing Size	<b>541mm x 750mm</b>
Max. Die Cutting Size	<b>546mm x 760mm</b>
Stamping Force	<b>1.6MN (max.)</b>
Speed	<b>7,000 sheets/per hour</b>

### Heatable Beam

Temperature Range	<b>50 – 160°C</b>
Zones Individually Controlled	<b>12</b>

### Foil Equipment

Web Width	<b>25 – 750mm</b>
Reel Diameter Max	<b>250mm</b>
Web Advance Shafts	<b>3</b>
Programmable advance, up to	<b>560mm</b>

### Pile Height

Feeder	<b>980mm (max.)</b>
Feeder, with Non-Stop	<b>780mm (max.)</b>
Delivery	<b>850mm (max.)</b>
Delivery, with Non-Stop	<b>780mm (max.)</b>
Pallet Dimensions	<b>600mm x 800mm</b>

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### Maintenance history and documentation

- On-site maintenance support team.

The machine includes:

Machine documentation

- Operators manual;
- Parts Manual; and
- Electrical wiring diagram.



### Installation and commissioning

The machine dimensions are:

Weight 12T, length 4,900mm x width 2,300mm x height 2,300mm

The electrical supply requirement is: 3 Phase 50Hz 380 – 415V 45Kw

Air supply: 80 m<sup>3</sup>/h (tank capacity 500L)

SF Services can install and commission the machine anywhere in the world using our own skilled engineers. Please ask for a price.



### Warranty

This machine is offered with 3 months parts warranty.



### Legal

These details have been prepared in good faith but do not form part of any contract. It is for the purchaser to inspect the machine and satisfy themselves as to the suitability and condition of the machine prior to signing a contract.

The sale of the machine is subject to SF Services standard terms and conditions available on [www.sfservices.com/images/Conditions.pdf](http://www.sfservices.com/images/Conditions.pdf)



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